

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

EPD HUB, EPD number HUB-2280

Published on 07.11.2024, last updated on 07.11.2024. valid until 07.11.2029

Ready-mix Concrete C50/60
Saudi Readymix Concrete Co, Joint Stock Company Unlisted



MANUFACTURER AND SITE

| | |
|---------------------|---|
| Manufacturer | Saudi Readymix Concrete Co, Joint Stock Company Unlisted |
| Address | 2nd Industrial City, Dammam, Kingdom of Saudi Arabia, P.O Box 8635, 34333, , , Dammam, , SA |
| Contact details | info@saudireadymix.com.sa |
| Website | www.saudireadymix.com.sa |
| Place of production | Saudi Arabia - Saudi Readymix Concrete Co. - Jeddah |
| Period for data | 2023 |

EPD STANDARDS, SCOPE AND VERIFICATION

| | |
|--------------------|--|
| Program operator | EPD Hub, hub@epdhub.com |
| Reference standard | EN 15804+A2 and ISO 14025 |
| PCR | EPD Hub Core PCR version 1.1, 5 Dec 2023 |
| cPCR | EN 16757 Product Category Rules for concrete and concrete elements |
| Sector | Construction product |
| Category of EPD | Third party verified EPD |
| Parent EPD number | |
| Scope of the EPD | Cradle to gate with options, A4-A5, and modules C1-C4, D |
| EPD author | Mohammed Arikat |
| EPD verification | Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification |
| EPD verifier | EPD Hub Limited |

PRODUCT SPECIFICATION

| | |
|----------------------------|--|
| Product name | Ready-mix Concrete C50/60 |
| Concrete type | Ready-mix concrete |
| Product standards | EN 206-1 |
| Compressive strength class | C50/60 |
| Strength evaluation days | 28 days |
| Exposure class | XC1 XC2 |
| Product description | Cast-In-Place Concrete For: Columns and Shear Walla CONCRETE MATERIALS Recycled Content / Cementitious Material: Use fly ash, pozzolan and silica fume as needed to reduce the total amount of Portland cement, Normal Agg. Wt. ASTM C 33 Max. W/C 0.4 Product comply with the requirements of ASTM C 94 |

ENVIRONMENTAL DATA SUMMARY

| | |
|---------------------------------------|---------------|
| Declared unit | 1 cubic meter |
| Declared unit mass, kg | 2496.7 |
| Global Warming Potential A1-A3 | |
| GWP-total (kg CO ₂ e) | 4,01E+02 |
| GWP-fossil (kg CO ₂ e) | 4,01E+02 |
| GWP-biogenic (kg CO ₂ e) | 0,00E+00 |
| GWP-luluc | 1,98E-01 |

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context

LIFE CYCLE ASSESSMENT

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

| Product stage | | | Assembly stage | | Use stage | | | | | | | End of life stage | | | | Beyond the system boundaries |
|---------------|-----------|---------------|----------------|----------|-----------|-------------|--------|-------------|---------------|--------------------|-------------------|-------------------|-----------|------------------|----------|------------------------------|
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| x | x | x | x | x | MND | MND | MND | MND | MND | MND | MND | x | x | x | x | x |
| Raw materials | Transport | Manufacturing | Transport | Assembly | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy | Operational water | Deconstr./demol. | Transport | Waste processing | Disposal | Reuse, recovery, Recycling |

Modules not declared = MND. Modules not relevant = MNR.

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

| Data type | Allocation |
|--------------------------------|-------------------|
| Raw materials | No allocation |
| Packaging materials | Not applicable |
| Ancillary materials | Allocated by mass |
| Manufacturing energy and waste | Allocated by mass |

AVERAGES AND VARIABILITY

This EPD is product and factory specific and does not contain average calculations.

Product raw material main composition

The product is a ready-mix concrete consisting of aggregates, cement, filler, admixtures, and water. Main material categories as per EPD Hub GPI are shown below:

| Raw material category | Amount, mass- % | Material origin |
|-----------------------|-----------------|-----------------|
| Metals | 0.00 | NA |
| Minerals | 92.91 | Various |
| Fossil materials | 0.73 | Various |
| Bio-based materials | 0 | NA |

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

| Substances of very high concern | EC | CAS |
|---------------------------------|----|-----|
| NA | NA | NA |
| NA | NA | NA |
| NA | NA | NA |
| NA | NA | NA |

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

| | |
|--|---|
| Biogenic carbon content in product, kg C | 0 |
|--|---|

PRODUCT LIFE CYCLE

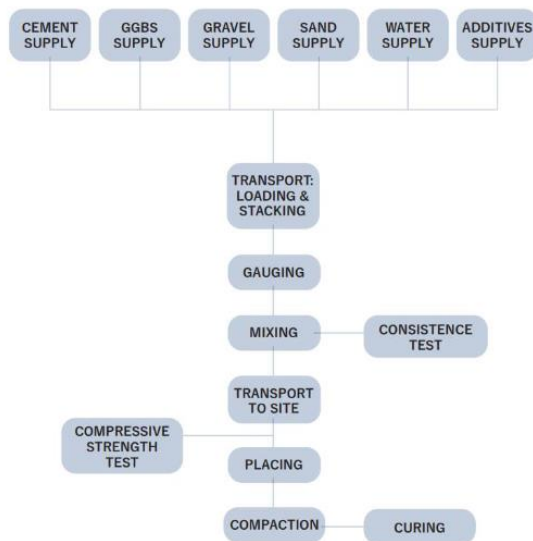
MANUFACTURING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Ready-mix concrete production starts by transporting the binders, aggregates, and additives to the manufacturing site and storing them into closed silos and containers. The aggregates are then dosed onto a scale and transferred to a concrete mixer. In the mixer, cement is added to the aggregates, after which the material is mixed dry. Water and additives are then added to the mixture, followed by wet mixing. After mixing, the concrete mass is unloaded from the mixer into the tank of the concrete mixer truck, which is transported to the construction site.

No packaging is included as the product is transported with mixer trucks.

MANUFACTURING PROCESS DIAGRAM (A1-A3)



TRANSPORT AND INSTALLATION (A4-A5)

The concrete is transported to the building site using an average lorry. Transportation impacts occurred from final products delivery to construction site cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions (A4).

Installation includes the energy used for concrete application. This consists of the energy spent by a concrete mixer truck and a concrete pump. A production loss of

3 % at installation is assumed (A5).

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase. Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

At the end-of-life, the concrete is assumed to be a part of a concrete building which demolished with machinery that consumes energy in the form of diesel (C1).

The concrete blocks gotten after the demolition are delivered 50 km by a lorry to the nearest construction waste treatment (C2). It is assumed that 100% of the demolished concrete is transported to a site where this waste is processed by, crushing the blocks to gravel. About 70% of the concrete can be recycled this way (C3). The remaining 30% of concrete is assumed to be sent to the landfill for disposal (C4). The crushed concrete received from waste treatment can be used as a replacement for virgin gravel or for raw materials in road construction (D). The process losses of the waste treatment plant are assumed to be negligible.

LCA SOFTWARE AND BIBLIOGRAPHY

The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent v3.8 and One Click LCA databases were used as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-------------------------------------|------------------------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| GWP – total ¹⁾ | kg CO ₂ e | 3,64E+02 | 3,49E+01 | 2,25E+00 | 4,01E+02 | 4,71E+00 | 1,96E+01 | MND | MND | MND | MND | MND | MND | MND | 4,36E+00 | 1,13E+01 | 7,02E+00 | 3,95E+00 | -1,38E+01 |
| GWP – fossil | kg CO ₂ e | 3,64E+02 | 3,49E+01 | 2,24E+00 | 4,01E+02 | 4,71E+00 | 1,96E+01 | MND | MND | MND | MND | MND | MND | MND | 4,36E+00 | 1,13E+01 | 7,02E+00 | 3,94E+00 | -1,38E+01 |
| GWP – biogenic | kg CO ₂ e | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| GWP – LULUC | kg CO ₂ e | 1,81E-01 | 1,62E-02 | 2,17E-04 | 1,98E-01 | 1,69E-03 | 6,92E-03 | MND | MND | MND | MND | MND | MND | MND | 4,34E-04 | 4,07E-03 | 6,99E-04 | 3,72E-03 | -1,91E-02 |
| Ozone depletion pot. | kg CFC-11e | 1,42E-05 | 7,73E-06 | 5,00E-07 | 2,24E-05 | 1,13E-06 | 2,33E-06 | MND | MND | MND | MND | MND | MND | MND | 9,32E-07 | 2,71E-06 | 1,50E-06 | 1,60E-06 | -1,16E-06 |
| Acidification potential | mol H ⁺ e | 1,12E+00 | 4,08E-01 | 2,97E-02 | 1,56E+00 | 1,97E-02 | 1,22E-01 | MND | MND | MND | MND | MND | MND | MND | 4,53E-02 | 4,73E-02 | 7,29E-02 | 3,71E-02 | -9,03E-02 |
| EP-freshwater ²⁾ | kg Pe | 4,06E-03 | 2,43E-04 | 4,46E-06 | 4,30E-03 | 3,23E-05 | 1,57E-04 | MND | MND | MND | MND | MND | MND | MND | 1,44E-05 | 7,76E-05 | 2,33E-05 | 4,13E-05 | -8,17E-04 |
| EP-marine | kg Ne | 3,41E-01 | 1,06E-01 | 1,31E-02 | 4,60E-01 | 5,95E-03 | 4,69E-02 | MND | MND | MND | MND | MND | MND | MND | 2,01E-02 | 1,43E-02 | 3,23E-02 | 1,28E-02 | -1,95E-02 |
| EP-terrestrial | mol Ne | 3,75E+00 | 1,18E+00 | 1,44E-01 | 5,07E+00 | 6,56E-02 | 5,15E-01 | MND | MND | MND | MND | MND | MND | MND | 2,20E-01 | 1,58E-01 | 3,54E-01 | 1,41E-01 | -2,55E-01 |
| POCP (“smog”) ³⁾ | kg NMVOCe | 9,64E-01 | 3,26E-01 | 3,79E-02 | 1,33E+00 | 2,11E-02 | 1,40E-01 | MND | MND | MND | MND | MND | MND | MND | 6,05E-02 | 5,08E-02 | 9,74E-02 | 4,11E-02 | -6,55E-02 |
| ADP-minerals & metals ⁴⁾ | kg Sbe | 1,92E-03 | 7,29E-05 | 1,89E-06 | 2,00E-03 | 1,11E-05 | 6,48E-05 | MND | MND | MND | MND | MND | MND | MND | 2,21E-06 | 2,66E-05 | 3,57E-06 | 9,06E-06 | -1,39E-04 |
| ADP-fossil resources | MJ | 2,57E+03 | 5,01E+02 | 3,07E+01 | 3,10E+03 | 7,21E+01 | 1,98E+02 | MND | MND | MND | MND | MND | MND | MND | 5,87E+01 | 1,73E+02 | 9,45E+01 | 1,08E+02 | -2,05E+02 |
| Water use ⁵⁾ | m ³ e depr. | 3,33E+01 | 2,07E+00 | 5,36E-02 | 3,54E+01 | 3,33E-01 | 1,36E+00 | MND | MND | MND | MND | MND | MND | MND | 1,58E-01 | 8,00E-01 | 2,54E-01 | 3,43E-01 | -2,73E+01 |

1) GWP = Global Warming Potential. 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO₄e. 3) POCP = Photochemical ozone formation. 4) ADP = Abiotic depletion potential. 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------------------|-----------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Particulate matter | Incidence | 1,01E-05 | 3,24E-06 | 2,54E-07 | 1,36E-05 | 5,54E-07 | 2,82E-06 | MND | MND | MND | MND | MND | MND | MND | 1,21E-06 | 1,33E-06 | 1,50E-05 | 7,47E-07 | -1,16E-06 |
| Ionizing radiation ⁶⁾ | kBq U235e | 7,86E+00 | 2,37E+00 | 1,41E-01 | 1,04E+01 | 3,72E-01 | 7,95E-01 | MND | MND | MND | MND | MND | MND | MND | 2,70E-01 | 8,93E-01 | 4,34E-01 | 4,89E-01 | -3,26E+00 |
| Ecotoxicity (freshwater) | CTUe | 6,06E+03 | 4,20E+02 | 1,78E+01 | 6,50E+03 | 6,00E+01 | 2,60E+02 | MND | MND | MND | MND | MND | MND | MND | 3,53E+01 | 1,44E+02 | 5,68E+01 | 7,06E+01 | -2,46E+02 |
| Human toxicity, cancer | CTUh | 7,55E-08 | 1,40E-08 | 2,58E-10 | 8,98E-08 | 1,58E-09 | 5,07E-09 | MND | MND | MND | MND | MND | MND | MND | 1,35E-09 | 3,80E-09 | 2,18E-09 | 1,76E-09 | -1,43E-08 |
| Human tox. non-cancer | CTUh | 2,52E-06 | 3,90E-07 | 2,46E-08 | 2,94E-06 | 6,35E-08 | 1,37E-07 | MND | MND | MND | MND | MND | MND | MND | 2,55E-08 | 1,53E-07 | 4,11E-08 | 4,61E-08 | -2,62E-07 |
| SQP ⁷⁾ | - | 4,55E+03 | 4,60E+02 | 8,98E+00 | 5,02E+03 | 8,41E+01 | 1,78E+02 | MND | MND | MND | MND | MND | MND | MND | 7,63E+00 | 2,02E+02 | 1,23E+01 | 2,31E+02 | -1,98E+02 |

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|------------------------------------|----------------|----------|----------|-----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|-----------|-----------|-----------|
| Renew. PER as energy ⁸⁾ | MJ | 1,94E+02 | 5,14E+00 | 1,21E-01 | 1,99E+02 | 9,34E-01 | 6,64E+00 | MND | MND | MND | MND | MND | MND | MND | 3,35E-01 | 2,25E+00 | 5,40E-01 | 9,39E-01 | -1,91E+01 |
| Renew. PER as material | MJ | 4,31E+00 | 0,00E+00 | -5,45E-02 | 4,26E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | -2,98E+00 | -1,28E+00 | 2,98E+00 |
| Total use of renew. PER | MJ | 1,98E+02 | 5,14E+00 | 6,61E-02 | 2,03E+02 | 9,34E-01 | 6,64E+00 | MND | MND | MND | MND | MND | MND | MND | 3,35E-01 | 2,25E+00 | -2,44E+00 | -3,38E-01 | -1,62E+01 |
| Non-re. PER as energy | MJ | 2,36E+03 | 5,01E+02 | 3,07E+01 | 2,89E+03 | 7,21E+01 | 1,91E+02 | MND | MND | MND | MND | MND | MND | MND | 5,87E+01 | 1,73E+02 | 9,45E+01 | 1,08E+02 | -2,05E+02 |
| Non-re. PER as material | MJ | 2,08E+02 | 0,00E+00 | -2,63E+00 | 2,05E+02 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | -1,44E+02 | -6,16E+01 | 1,44E+02 |
| Total use of non-re. PER | MJ | 2,57E+03 | 5,01E+02 | 2,81E+01 | 3,10E+03 | 7,21E+01 | 1,91E+02 | MND | MND | MND | MND | MND | MND | MND | 5,87E+01 | 1,73E+02 | -4,94E+01 | 4,65E+01 | -6,14E+01 |
| Secondary materials | kg | 3,94E-01 | 1,60E-01 | 2,88E-03 | 5,56E-01 | 2,03E-02 | 5,62E-02 | MND | MND | MND | MND | MND | MND | MND | 2,30E-02 | 4,89E-02 | 3,70E-02 | 2,27E-02 | -2,27E-01 |
| Renew. secondary fuels | MJ | 8,34E-03 | 1,22E-03 | 3,67E-05 | 9,60E-03 | 1,79E-04 | 4,44E-04 | MND | MND | MND | MND | MND | MND | MND | 7,50E-05 | 4,31E-04 | 1,21E-04 | 5,94E-04 | -1,62E-03 |
| Non-ren. secondary fuels | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Use of net fresh water | m ³ | 1,81E+00 | 5,73E-02 | 2,79E-03 | 1,87E+00 | 9,57E-03 | 6,63E-02 | MND | MND | MND | MND | MND | MND | MND | 3,56E-03 | 2,30E-02 | 5,74E-03 | 1,18E-01 | -6,60E-01 |

8) PER = Primary energy resources.

END OF LIFE – WASTE

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|---------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Hazardous waste | kg | 8,86E+00 | 6,69E-01 | 1,31E-02 | 9,55E+00 | 7,73E-02 | 4,20E-01 | MND | MND | MND | MND | MND | MND | MND | 7,85E-02 | 1,86E-01 | 1,26E-01 | 0,00E+00 | -1,16E+00 |
| Non-hazardous waste | kg | 2,16E+02 | 9,68E+00 | 9,74E+00 | 2,35E+02 | 1,35E+00 | 3,06E+01 | MND | MND | MND | MND | MND | MND | MND | 5,52E-01 | 3,23E+00 | 8,88E-01 | 7,49E+02 | -3,60E+01 |
| Radioactive waste | kg | 2,42E-02 | 3,40E-03 | 2,12E-04 | 2,79E-02 | 4,97E-04 | 1,55E-03 | MND | MND | MND | MND | MND | MND | MND | 4,13E-04 | 1,20E-03 | 6,65E-04 | 0,00E+00 | -1,08E-03 |

END OF LIFE – OUTPUT FLOWS

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|--------------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|----------|
| Components for re-use | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for recycling | kg | 3,20E-04 | 0,00E+00 | 2,24E+01 | 2,24E+01 | 0,00E+00 | 5,31E+01 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 1,75E+03 | 0,00E+00 | 0,00E+00 |
| Materials for energy rec | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------|------------------------------------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Global Warming Pot. | kg CO ₂ e | 3,65E+02 | 3,46E+01 | 2,21E+00 | 4,02E+02 | 4,67E+00 | 1,95E+01 | MND | MND | MND | MND | MND | MND | MND | 4,31E+00 | 1,12E+01 | 6,94E+00 | 3,86E+00 | -1,35E+01 |
| Ozone depletion Pot. | kg CFC ₁₁ e | 1,13E-05 | 6,12E-06 | 3,95E-07 | 1,78E-05 | 8,91E-07 | 1,85E-06 | MND | MND | MND | MND | MND | MND | MND | 7,38E-07 | 2,14E-06 | 1,19E-06 | 1,26E-06 | -9,62E-07 |
| Acidification | kg SO ₂ e | 8,60E-01 | 3,24E-01 | 2,12E-02 | 1,21E+00 | 1,52E-02 | 9,02E-02 | MND | MND | MND | MND | MND | MND | MND | 3,23E-02 | 3,66E-02 | 5,20E-02 | 2,80E-02 | -6,99E-02 |
| Eutrophication | kg PO ₄ ³ e | 2,79E-01 | 4,59E-02 | 4,73E-03 | 3,29E-01 | 3,41E-03 | 2,24E-02 | MND | MND | MND | MND | MND | MND | MND | 7,49E-03 | 8,19E-03 | 1,21E-02 | 6,04E-03 | -3,39E-02 |
| POCP (“smog”) | kg C ₂ H ₄ e | 3,93E-02 | 9,46E-03 | 6,33E-04 | 4,94E-02 | 5,99E-04 | 2,71E-03 | MND | MND | MND | MND | MND | MND | MND | 7,07E-04 | 1,44E-03 | 1,14E-03 | 1,17E-03 | -4,80E-03 |
| ADP-elements | kg Sbe | 1,63E-03 | 7,08E-05 | 1,87E-06 | 1,70E-03 | 1,08E-05 | 5,60E-05 | MND | MND | MND | MND | MND | MND | MND | 2,18E-06 | 2,59E-05 | 3,50E-06 | 8,93E-06 | -1,37E-04 |
| ADP-fossil | MJ | 2,55E+03 | 5,01E+02 | 3,07E+01 | 3,09E+03 | 7,21E+01 | 1,97E+02 | MND | MND | MND | MND | MND | MND | MND | 5,87E+01 | 1,73E+02 | 9,45E+01 | 1,08E+02 | -2,05E+02 |

THIRD-PARTY VERIFICATION STATEMENT

EPD Hub declares that this EPD is verified in accordance with ISO 14025 by an independent, third-party verifier and has been generated using an end-to-end verified tool.

EPD Hub maintains its independence as a third-party body; it was not involved in the execution of the LCA or in the development of the declaration and has no conflicts of interest regarding this verification. EPD Hub confirms that it possesses sufficient knowledge and experience in construction products and the relevant standards to carry the verification.



Nemanja Nedic
Program Manager, EPD Hub



EPD Hub has performed a detailed examination of the end-to-end verified tool and underlying data to ensure that there are no deviations in the studied Environmental Product Declaration (EPD), its Life Cycle Assessment (LCA), and project report. The tool is implemented according to the procedural and methodological requirements outlined in ISO 14025:2010, ISO 14040/14044, EN 15804+A2, and EPD Hub Core Product Category Rules version 1.1 and General Program Instructions version 1.2.

Tool verifier: Elisabet Amat & Elma Avdyli
Tool verification validity: 21 July 2023 - 21 July 2026

EPD Hub has examined the company-specific data for plausibility and consistency. The declaration owner is responsible for ensuring its factual integrity and legal compliance.